



CHIME BASE
INSIDE OF DOOR

NOT TO SCALE - DO NOT USE AS TEMPLATE

INSTALLATION INSTRUCTIONS

- 1) Locate center of hole "C" approximately 58" off of Finished Floor.
 - Pilot drill holes "A" & "C" through using $\frac{3}{32}$ " drill bit.
 - Drill hole "A" through with $\frac{3}{8}$ " drill bit. Drill from both sides of door to prevent tearout.
 - Drill hole "C" through with $\frac{13}{16}$ " drill bit. Drill from both sides of door to prevent tearout.
- 2) Remove cover from Chime base.
 - Place Chime base (mechanism down) on inside of door.
 - Align projection at rear of base into hole "A"
 - Spot drill 2 "B" holes using $\frac{3}{32}$ " bit, approximately $\frac{1}{4}$ " deep.
 - Mount Chime Base using 2@ #6 x $\frac{3}{8}$ " screws provided into "B" holes.
 - Pull Hinge Pin downward to enable Actuating Shaft to pass through Hinged Lever.
- 3) From outside of door, insert Actuating Shaft with Button through hole "A" and Hinged Lever.
 - Place Faceplate over Pushbutton Shaft and mount using #6 x $\frac{3}{8}$ " screws provided.
 - Push Actuating Shaft outward as far as possible through Faceplate. While holding in this position, press Hinge pin upwards, rotating Pin away from Base so that end of pin engages into nearest hole on Actuator Shaft. Push Hinge Pin upward to limit stop.
- 4) Break off excess length of Actuating Shaft at score line closest to Hinge Pin.
 - Place Cover over Chime Base by placing open slot on cover over the long tab on top of Base.
 - Tilt cover onto Base until blind slot engages short tab on bottom of Base.

Auth Chimes			
686			
BY: Auth AF FLORENCE MANUFACTURING COMPANY 5885 CORPORATE DRIVE MANHATTAN KANSAS 66503	DATE	12/1/05	
	SCALE	NONE	
	DRAWING NUMBER	686	DRAWN BY
		BSN	